


KEYTRAY™

Elegoo Mars 3 Pro 4k

PRINTER SETTINGS	 KeyTray™
Layer Height	0.1
Bottom Layer Count	3
Transition Layer Count	0
Exposure Time	13.5
Bottom Exposure Time	16
Light Off Delay*	1
Bottom Light Off Delay*	2
Bottom Lift Distance	10
Lifting Distance	15
Bottom Lift Speed	125
Lifting Speed	125
Retract Speed	200
Bottom Retract Speed	100
Shrinkage Compensation	X: 100.874, Y:100.738