



KEYORTHO IBT™

Elegoo Mars 3 Pro 4k



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PRINTER SETTINGS

PRINTER SETTINGS	KeyOrtho IBT™
Layer Height	0.1
Bottom Layer Count	3
Transition Layer Count	5
Exposure Time	16
Bottom Exposure Time	18
Light Off Delay*	3
Bottom Light Off Delay*	0
Bottom Lift Distance	20
Lifting Distance	25
Bottom Lift Speed	300
Lifting Speed	300
Retract Speed	125
Bottom Retract Speed	125