



KEYGUIDE®

Elegoo Mars 3 Pro 4k

PRINTER SETTINGS



KeyGuide®

Shrinkage Compensation	X:101.067% Y:101.000%
Layer Height	0.05
Bottom Layer Count	5
Transition Layer Count	5
Exposure Time	8
Bottom Exposure Time	13
Light Off Delay*	5
Bottom Light Off Delay*	3
Bottom Lift Distance	5
Lifting Distance	13
Bottom Lift Speed	100
Lifting Speed	200
Retract Speed	200
Bottom Retract Speed	150