



KEYDENTURE TRY-IN™

# Elegoo Mars 3 Pro 4k



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## PRINTER SETTINGS

Shrinkage Compensation	X:100.931% Y:101.309%
Layer Height	0.1
Bottom Layer Count	3
Transition Layer Count	2
Exposure Time	10
Bottom Exposure Time	13
Light Off Delay*	Rest Time Before Lift: 3, Rest Time After Lift: 8 Rest Time After Retract: 5
Bottom Light Off Delay*	Rest Time Before Lift: 3, Rest Time After Lift: 8 Rest Time After Retract: 5
Bottom Lift Distance	Slow Bottom Lift: 5, Fast Bottom Lift: 15
Lifting Distance	Slow Lift 5, Fast Lift: 15
Bottom Lift Speed	Slow Bottom Lift Speed: 100, Fast Bottom Lift Speed: 200
Lifting Speed	Slow Lift Speed: 125, Fast Lift Speed: 200
Retract Speed	Fast Retract Speed: 150, Slow Retract Speed: 50
Bottom Retract Speed	Fast Bottom Retract Speed: 150, Slow Bottom Retract Speed: 50