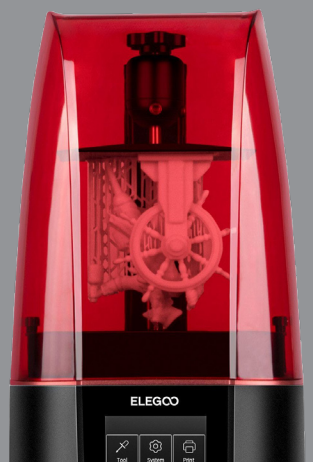

KEYCAST®

Elegoo Mars 3 Pro 4k

PRINTER SETTINGS	KeyCast®
Shrinkage Compensation	X: 102.000%, Y:102.222%
Layer Height	0.05
Bottom Layer Count	3
Transition Layer Count	2
Exposure Time	5
Bottom Exposure Time	40
Light Off Delay*	3
Bottom Light Off Delay*	2
Bottom Lift Distance	5
Lifting Distance	8
Bottom Lift Speed	50
Lifting Speed	150
Retract Speed	150
Bottom Retract Speed	50