



KEYMODEL ULTRA™ LIGHT GREY

Ancubic Photon Mono M5 Printer Instructions



KeyModel Ultra™
Light Grey

PRINTER SETTINGS

PRINTER SETTINGS	
Layer Height	0.1
Bottom Layer Count	5
Exposure Time	3
Bottom Exposure Time	54
Transition Layer Count	5
Rest Time Before Lift	1
Rest Time After Lift	1
Rest Time After Retract	1
Bottom Slow Lift Distance	3
Bottom Quick Lift Distance	2
Slow Lifting Distance	3
Quick Lifting Distance	2
Bottom Slow Lift Speed	100
Bottom Lift Quick Speed	300
Slow Lifting Speed	100
Quick Lifting Speed	300
Bottom Slow Retract Speed	100
Bottom Quick Retract Speed	300
Slow Retract Speed	100
Quick Retract Speed	300