



KEYTRAY™

Anycubic Photon Mono M5 Printer Instructions



KeyTray™

PRINTER SETTINGS

Layer Height	0.1
Bottom Layer Count	5
Exposure Time	15
Bottom Exposure Time	15
Transition Layer Count	10
Rest Time Before Lift	0.5
Rest Time After Lift	1
Rest Time After Retract	0.5
Bottom Slow Lift Distance	2
Bottom Quick Lift Distance	5
Slow Lifting Distance	2
Quick Lifting Distance	5
Bottom Slow Lift Speed	175
Bottom Lift Quick Speed	300
Slow Lifting Speed	175
Quick Lifting Speed	300
Bottom Slow Retract Speed	175
Bottom Quick Retract Speed	300
Slow Retract Speed	175
Quick Retract Speed	300