



KEYGUIDE®

Ancubic Photon Mono M5 Printer Instructions



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PRINTER SETTINGS

Layer Height	0.1
Bottom Layer Count	5
Exposure Time	13
Bottom Exposure Time	32
Transition Layer Count	5
Rest Time Before Lift	1
Rest Time After Lift	1
Rest Time After Retract	1
Bottom Slow Lift Distance	7
Bottom Quick Lift Distance	3
Slow Lifting Distance	7
Quick Lifting Distance	3
Bottom Slow Lift Speed	105
Bottom Lift Quick Speed	300
Slow Lifting Speed	80
Quick Lifting Speed	295
Bottom Slow Retract Speed	90
Bottom Quick Retract Speed	80
Slow Retract Speed	80
Quick Retract Speed	105