



**KEYSPLINT SOFT® CLEAR**

# Anycubic Photon Mono X 6Ks Printer Instructions



PRINTER SETTINGS	KeySplint Soft® Clear
Scaling	N/A
Layer Height	0.1
Bottom Layer Count	5
Exposure Time	13
Bottom Exposure Time	25
Transition Layer Count	5
Transition Layer Type	Linear
Rest Time Before Lift	0
Rest Time After Lift	5
Rest Time After Retract	0
Bottom Lift Distance	Slow Lift: 3, Fast Lift:7
Lifting Distance	Slow Lift: 3, Fast Lift:7
Bottom Lift Speed	Slow Lift: 100, Fast Lift: 300
Lifting Speed	Slow Lift: 80, Fast Lift: 300
Bottom Speed Retract	Slow Lift: 100, Fast Lift: 300
Retract Speed	Slow Lift: 80, Fast Lift: 300