



KEYSPLINT HARD®

# Anycubic Photon Mono X 6Ks Printer Instructions



KeySplint Hard®

## PRINTER SETTINGS

PRINTER SETTINGS	KeySplint Hard®
Shrinkage Compensation	X:100.080%, Y:101.219%, Z:100.00%
Layer Height	0.1
Bottom Layer Count	5
Exposure Time	11.5
Bottom Exposure Time	22
Transition Layer Count	10
Transition Layer Type	Linear
Rest Time Before Lift	0
Rest Time After Lift	6
Rest Time After Retract	4
Bottom Lift Distance	15
Lifting Distance	8
Bottom Lift Speed	100
Lifting Speed	100
Bottom Speed Retract	150
Retract Speed	150