


KEYMODEL ULTRA™ IVORY

Ancubic Photon Mono X 6Ks Printer Instructions

PRINTER SETTINGS	 KeyModel Ultra™ Ivory
Shrinkage Compensation	X:100.667%, Y:101.000%
Layer Height	0.1
Bottom Layer Count	5
Exposure Time	3.25
Bottom Exposure Time	50
Transition Layer Count	5
Rest Time Before Lift	1
Rest Time After Lift	1
Rest Time After Retract	2
Bottom Slow Lift Distance	3
Bottom Quick Lift Distance	2
Slow Lifting Distance	3
Quick Lifting Distance	2
Bottom Slow Lift Speed	100
Bottom Quick Lift Speed	300
Slow Lifting Speed	100
Quick Lifting Speed	300
Bottom Slow Retract Speed	100
Bottom Quick Retract Speed	300
Slow Retract Speed	100
Quick Retract Speed	300