

Resin

Resin Type      KeyDenture Base

Resin Name      normal

Resin Color     

Resin Density      1.100      g/ml

Resin Cost      30.000      \$      /      L

Print

Layer Height      0.100      mm

Bottom Layer Count      2

Exposure Time      20.000      s

Bottom Exposure Time      14.500      s

Transition Layer Count      1

Transition Type      Linear

Transition Layer Interval Time Difference      2.750      s

Waiting Mode During Printing      Resting time

Rest Time Before Lift      0.500      s

Rest Time After Lift      7.500      s

Rest Time After Retract      1.500      s

Bottom Lift Distance      3.000      +      12.000      mm

Lifting Distance      3.000      +      17.000      mm

Bottom Retract Distance      12.000      +      3.000      mm

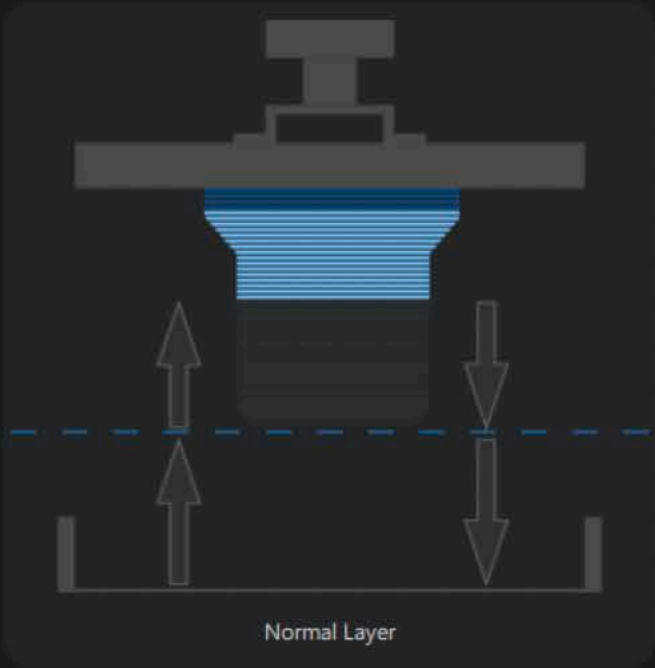
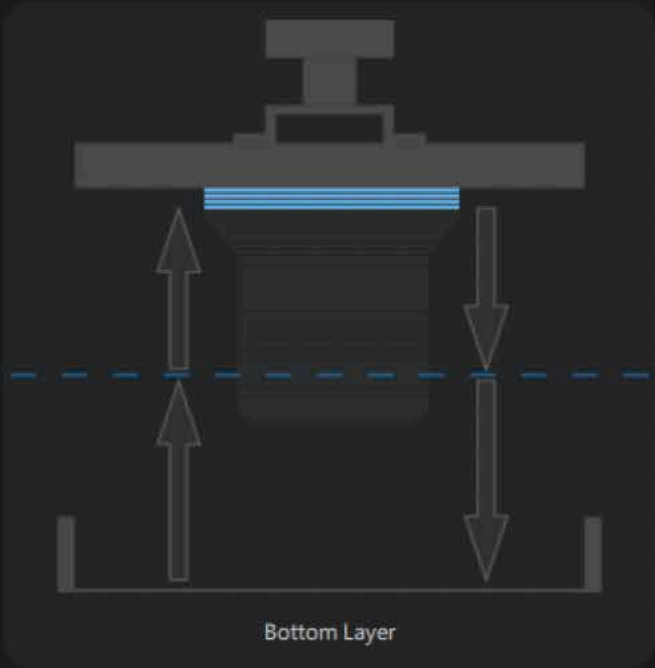
Retract Distance      17.000      +      3.000      mm

Bottom Lift Speed      100.000      +      400.000      mm/min

Lifting Speed      150.000      +      400.000      mm/min

Bottom Retract Speed      400.000      +      50.000      mm/min

Retract Speed      400.000      +      50.000      mm/min



## Advance

Bottom Light PWM

100

%

Light PWM

100

%

Picture Grayscale

255

Anti-Aliasing

Gray Scale Level

Gray Scale Level

1

2

3

4

5

6

7

8



127

255

☒ Image Blur Enable

Image Blur Pixel

2

☒ Shrinkage Compensation

X: 100.806 %

Y: 100.671 %

Z: 100.000 %

☐ Tolerance Compensation

☐ Bottom Tolerance Compensation

☐ Print Time Compensation

☐ Mask