

MiiCraft 125 Printer Instructions

KeyModel™ Resin

| Print Settings | |
|----------------------------|-----------------|
| Thickness (µm) | 100 |
| Curing Time (Model Layers) | 4.2 |
| Speed | Advanced / File |
| Gap Adj (mm) | 0 |
| Base Layers | 1 |
| Base Curing(s) | 20 |
| Buffer Layers | 4 |

| Advanced/ File Setting | |
|---------------------------|-------------------------------|
| Step 1 | Cartridge / Down / 1200 / 800 |
| Step 2 | Picker / Up / 1400 / 800 |
| Step 3 | Picker / 1 Layer / 0 / 800 |
| Step 4 | Cartridge / Up / 1200 / 800 |
| Step 5 | Picker / Down / 1300 / 800 |
| Step 6 | Picker / Down / 100 / 3200 |