

MiiCraft 125 Printer Instructions

KeyModel Ultra™ Resin

Print Settings	
Thickness (µm)	100
Curing Time (Model Layers)	3.0
Speed	Advanced / File
Gap Adj (mm)	0
Base Layers	3
Base Curing(s)	15
Buffer Layers	6

Advanced/ File Setting	
Step 1	Cartridge / Down / 1200 / 1200
Step 2	Picker / Up / 2000 / 1200
Step 3	Cartridge / Up / 1200 / 1200
Step 4	Picker / 1Layer Upward / 0 / 5000
Step 5	Picker / Down / 1900 / 2500
Step 6	Picker / Down / 100 / 1200