

MiiCraft 125 Printer Instructions

KeyCast™ Resin

Print Settings	
Thickness (μm)	100
Curing Time (Model Layers)	4.2
Speed	Advanced / File
Gap Adj (mm)	0
Base Layers	1
Base Curing(s)	16
Buffer Layers	4

Advanced/ File Setting	
Step 1	Cartridge / Down / 1200 / 800
Step 2	Picker / Up / 600 / 800
Step 3	Picker / 1 Layer / 0 / 800
Step 4	Cartridge / Up / 1200 / 800
Step 5	Picker / Down / 600 / 800
Step 6	