

## MiiCraft 125 Printer Instructions

### KeySplint™ Soft Resin

Print Settings	
Thickness (µm)	50
Curing Time (Model Layers)	6.5
Speed	Advanced / File
Gap Adj (mm)	0
Base Layers	1
Base Curing(s)	18
Buffer Layers	8

Advanced/ File Setting	
Step 1	Cartridge / Down / 1600 / 1600
Step 2	Picker / Up / 1400 / 800
Step 3	Picker / 1 Layer / 0 / 800
Step 4	Cartridge / Up / 1600 / 800
Step 5	Picker / Down / 1400 / 1600
Step 6	Stay / - / 0 / 1000