



KEYORTHO IBT™

# Phrozen Sonic XL 4k Printer Instructions



## PRINTER SETTINGS

KeyOrtho IBT™

Thickness (mm)	0.1
Down Speed	50
Delay (ms)	5000
Burn in Layers	6
Burn in Exposure	20000
Burn in Height	8
Burn in Up Speed	80
Normal Exposure	15000
Normal Height	15
Normal Up Speed	50