



KEYMASK®

# Phrozen Sonic XL 4k Printer Instructions



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## PRINTER SETTINGS

Thickness (mm)	0.05
Down Speed	100
Delay (ms)	7500
Burn in Layers	10
Burn in Exposure	18500
Burn in Height	4
Burn in Up Speed	200
Normal Exposure	8600
Normal Height	5
Normal Up Speed	50