



KEYGUIDE®

Phrozen Sonic XL 4k Printer Instructions



PRINTER SETTINGS

KeyGuide®

PRINTER SETTINGS	KeyGuide®
Thickness (mm)	0.1
Down Speed	350
Delay (ms)	3000
Burn in Layers	3
Burn in Exposure	15000
Burn in Height	5
Burn in Up Speed	50
Normal Exposure	13500
Normal Height	7
Normal Up Speed	350