



KEYDENTURE TRY-IN™

Phrozen Sonic XL 4k Printer Instructions



KeyDenture Try-In™

PRINTER SETTINGS

PRINTER SETTINGS	KeyDenture Try-In™
Thickness (mm)	0.1
Down Speed	75
Delay (ms)	1000
Burn in Layers	3
Burn in Exposure	25000
Burn in Height	5
Burn in Up Speed	50
Normal Exposure	13000
Normal Height	15
Normal Up Speed	75