



KEYCAST®

# Phrozen Sonic XL 4k Printer Instructions



## PRINTER SETTINGS

PRINTER SETTINGS	KeyCast®
Thickness (mm)	0.05
Down Speed	150
Delay (ms)	1500
Burn in Layers	10
Burn in Exposure	32000
Burn in Height	6
Burn in Up Speed	150
Normal Exposure	8000
Normal Height	5
Normal Up Speed	100