



KEYSPLINT HARD®

Phrozen Sonic XL 4k Printer Instructions

PRINTER SETTINGS



KeySplint Hard®

Thickness (mm)	0.1
Down Speed	350
Delay (ms)	3000
Burn in Layers	3
Burn in Exposure	20000
Burn in Height	5
Burn in Up Speed	50
Normal Exposure	19000
Normal Height	7
Normal Up Speed	350