



KEYSPLINT HARD® CLEAR

Phrozen Sonic XL 4k Printer Instructions

PRINTER SETTINGS



KeySplint Hard® Clear

Thickness (mm)	0.1
Down Speed	150
Delay (ms)	5000
Burn in Layers	3
Burn in Exposure	20000
Burn in Height	20
Burn in Up Speed	50
Normal Exposure	14000
Normal Height	20
Normal Up Speed	150