


KEYMASK®

# Phrozen Sonic Mini 4k Printer Instructions

\*These settings only apply to  
Chitobox V1.9.1 or higher

PRINTER SETTINGS	 KeyMask®
Layer Height	0.1
Bottom Layer Count	6
Transition Layer Count	15
Exposure Time	20
Bottom Exposure Time	45
Light Off Delay*	7.5
Bottom Light Off Delay*	7.5
Bottom Lift Distance	5
Lifting Distance	5
Bottom Lift Speed	200
Lifting Speed	60-80
Retract Speed	150