




KEYSPLINT SOFT®

# Phrozen Sonic Mini 4k Printer Instructions

\*These settings only apply to  
Chitobox V1.9.1 or higher

PRINTER SETTINGS	 KeySplint Soft®
Machine Size Scaling	X: 134.25 Y: 75.5156
Layer Height	0.1
Bottom Layer Count	6
Transition Layer Count	0
Exposure Time	20
Bottom Exposure Time	20
Light Off Delay*	6
Bottom Light Off Delay*	6
Bottom Lift Distance	5
Lifting Distance	5
Bottom Lift Speed	100
Lifting Speed	60-80
Retract Speed	150