



KEYGUARD™

Elegoo Mars 3 Pro 4k

PRINTER SETTINGS



KeyGuard™

| | |
|-------------------------|-----------------------------|
| Machine Size Scaling | Default |
| Layer Height | 0.1 |
| Bottom Layer Count | 5 |
| Transition Layer Count | 10 |
| Exposure Time | 17 |
| Bottom Exposure Time | 50 |
| Light Off Delay* | Rest time after lift: 16s |
| Bottom Light Off Delay* | Rest time after retract: 5s |
| Bottom Lift Distance | 15 |
| Lifting Distance | 15 |
| Bottom Lift Speed | 100 |
| Lifting Speed | 65 |
| Retract Speed | 85 |
| Bottom Retract Speed | 125 |