



KEYSPLINT SOFT® CLEAR

Elegoo Mars 3 Pro 4k

PRINTER SETTINGS



KeySplint Soft® Clear

Machine Size Scaling	Default
Layer Height	0.1
Bottom Layer Count	5
Transition Layer Count	10
Exposure Time	14
Bottom Exposure Time	25
Light Off Delay*	3
Bottom Light Off Delay*	3
Bottom Lift Distance	8
Lifting Distance	8
Bottom Lift Speed	65
Lifting Speed	65
Retract Speed	150
Bottom Retract Speed	150