



KEYSPLINT HARD®

Elegoo Mars 3 Pro 4k

PRINTER SETTINGS



KeySplint Hard®

Machine Size Scaling	X: 141.996 Y:88.704
Layer Height	0.1
Bottom Layer Count	5
Transition Layer Count	10
Exposure Time	13.5
Bottom Exposure Time	30
Light Off Delay*	3
Bottom Light Off Delay*	3
Bottom Lift Distance	8
Lifting Distance	8
Bottom Lift Speed	100
Lifting Speed	100
Retract Speed	150
Bottom Retract Speed	150