



KEYMODEL ULTRA™ LIGHT GREY

Elegoo Mars 3 Pro 4k

PRINTER SETTINGS



KeyModel Ultra™ Light Grey 100µm

Machine Size Scaling	X: 141.888 Y: 88.637
Layer Height	0.05
Bottom Layer Count	2
Transition Layer Count	15
Exposure Time	2.25
Bottom Exposure Time	35
Light Off Delay*	3
Bottom Light Off Delay*	4
Bottom Lift Distance	8
Lifting Distance	10
Bottom Lift Speed	350
Lifting Speed	350
Retract Speed	150
Bottom Retract Speed	50