



KEYMODEL ULTRA™ LIGHT GREY

Elegoo Mars 3 Pro 4k

PRINTER SETTINGS



KeyModel Ultra™ Light Grey 100µm

Machine Size Scaling	X: 141.888 Y: 88.637
Layer Height	100um
Bottom Layer Count	6
Transition Layer Count	8
Exposure Time	3
Bottom Exposure Time	40
Light Off Delay*	2
Bottom Light Off Delay*	2
Bottom Lift Distance	8
Lifting Distance	5
Bottom Lift Speed	250
Lifting Speed	250
Retract Speed	150
Bottom Retract Speed	150